



FABRE – Consorzio di ricerca per la valutazione di ponti viadotti e altre strutture

*Ponti, viadotti e gallerie esistenti: ricerca, innovazione e applicazioni*

2- 4 Febbraio 2022, Lucca



# L'effetto della corrosione per “pitting” sulla risposta forza-spostamento di trefoli in acciaio

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## Motivation and objectives

### Research motivation

- Most of the Italian existing bridges were built in the 60s-70s
- Prestressed concrete was mainly used for the deck
- Post-tensioned elements with lack of mortar injection may present corrosion problems in the strands
- Corroded strands can lead to high reduction of strength and hence to collapse



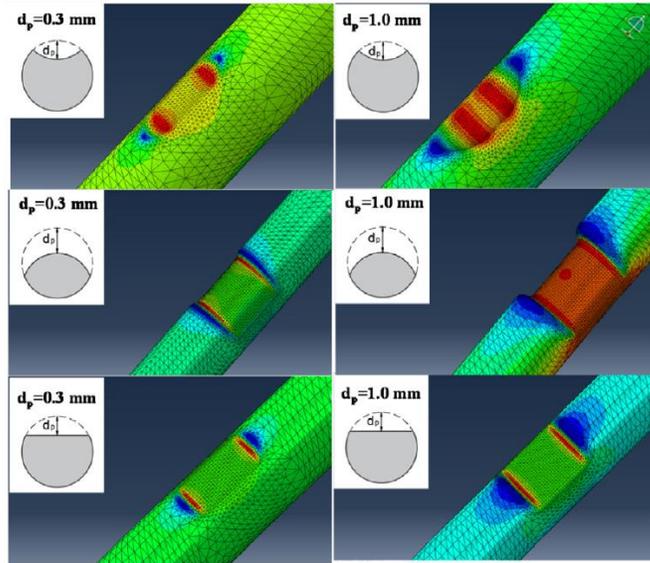
<https://espresso.repubblica.it/attualita/2018/09/13/news/ponte-morandi-1.326939/>

### Final objective of the work

To provide an estimation of the peak strength force of corroded seven-wire strands subjected to tension force, based on a simplified mechanical model

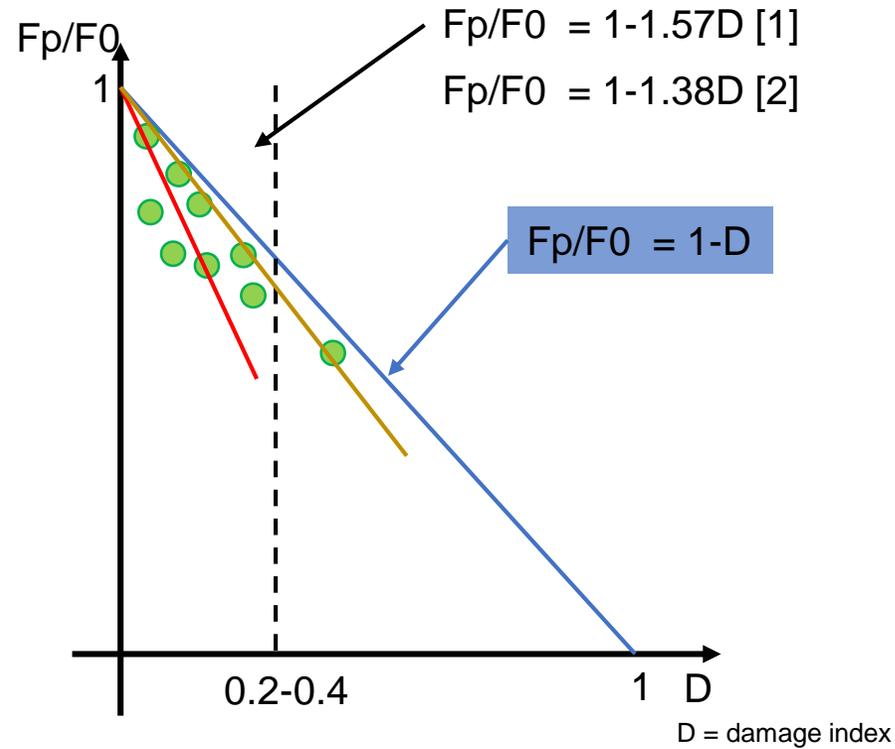
## Possible approaches for peak strength reduction evaluation

- Advanced finite element analysis



Jeon CH, Bin Lee J, Lon S, Shim CS (2019) Equivalent material model of corroded prestressing steel strand. J Mater Res Technol 8(2):2450–2460.  
<https://doi.org/10.1016/j.jmrt.2019.02.010>

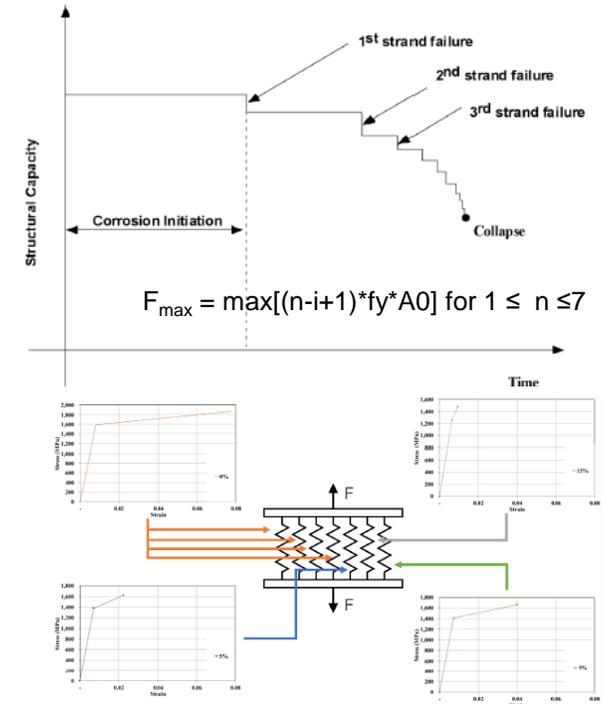
- Experimental campaign with statistical approach



[1] Chi-Ho Jeon, Cuong Duy Nguyen and Chang-Su Shim. Assessment of Mechanical Properties of Corroded Prestressing Strands.  
 [2] Chiho JEON 1, Jaebin LEE 1, Changsu SHIM. Mechanical behaviour of corroded prestressing steel strand.

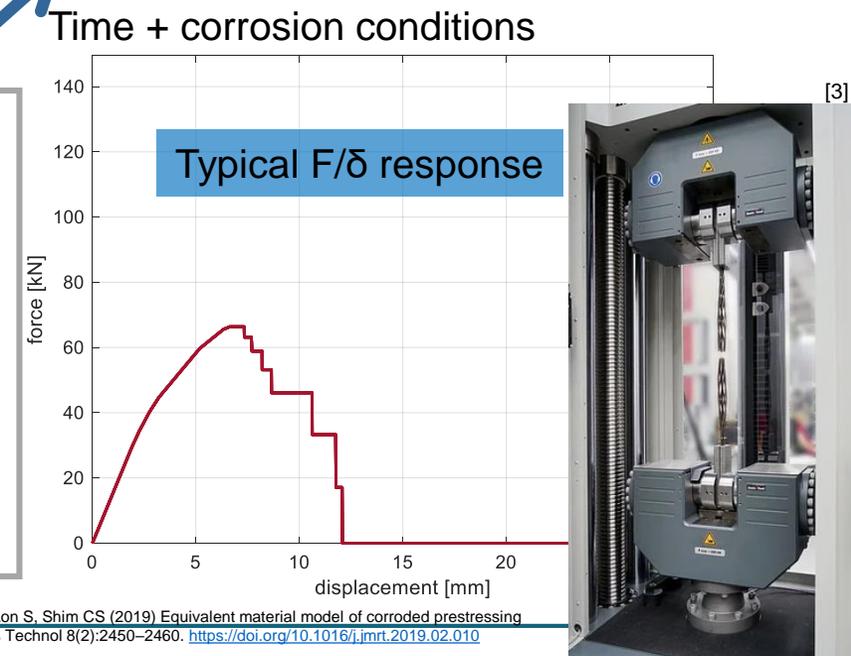
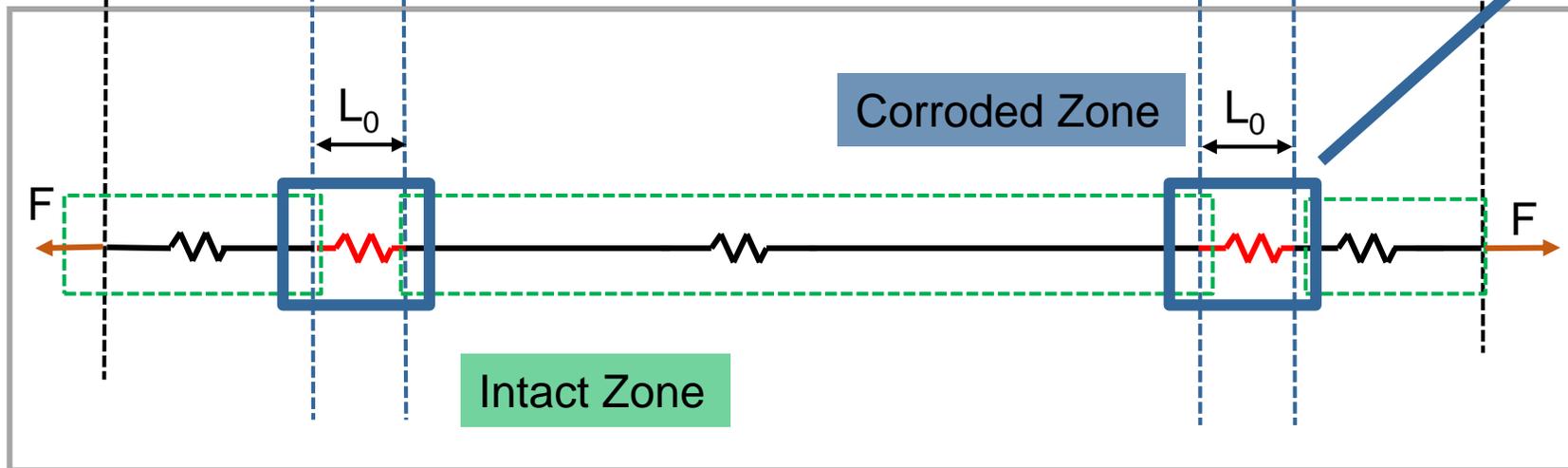
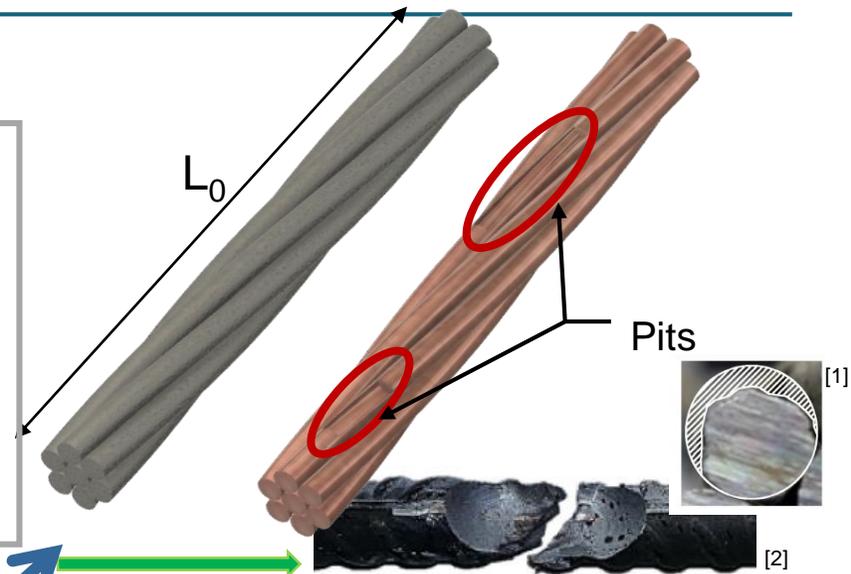
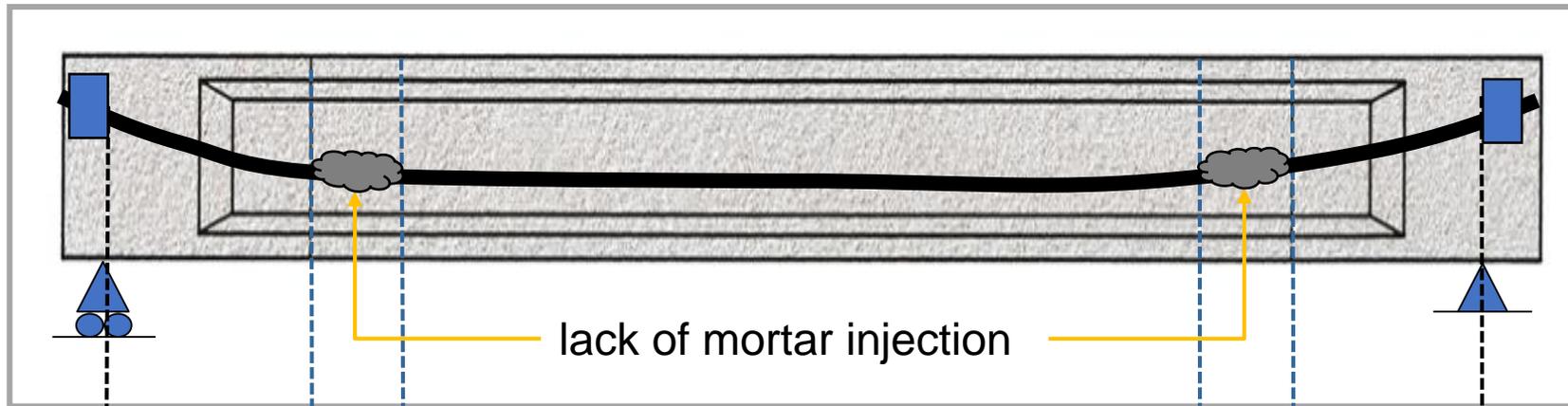
- Simplified models:

- Darmawan-Stewart [1]
- Equivalent material model [2]



[1] M.Sigit Darmawan, Mark G. Stewart. Spatial time-dependent reliability analysis of corroding pretensioned prestressed concrete bridge girders  
 [2] Jeon CH, Bin Lee J, Lon S, Shim CS (2019) Equivalent material model of corroded prestressing steel strand. J Mater Res Technol 8(2):2450–2460.  
<https://doi.org/10.1016/j.jmrt.2019.02.010>

## Problem formulation

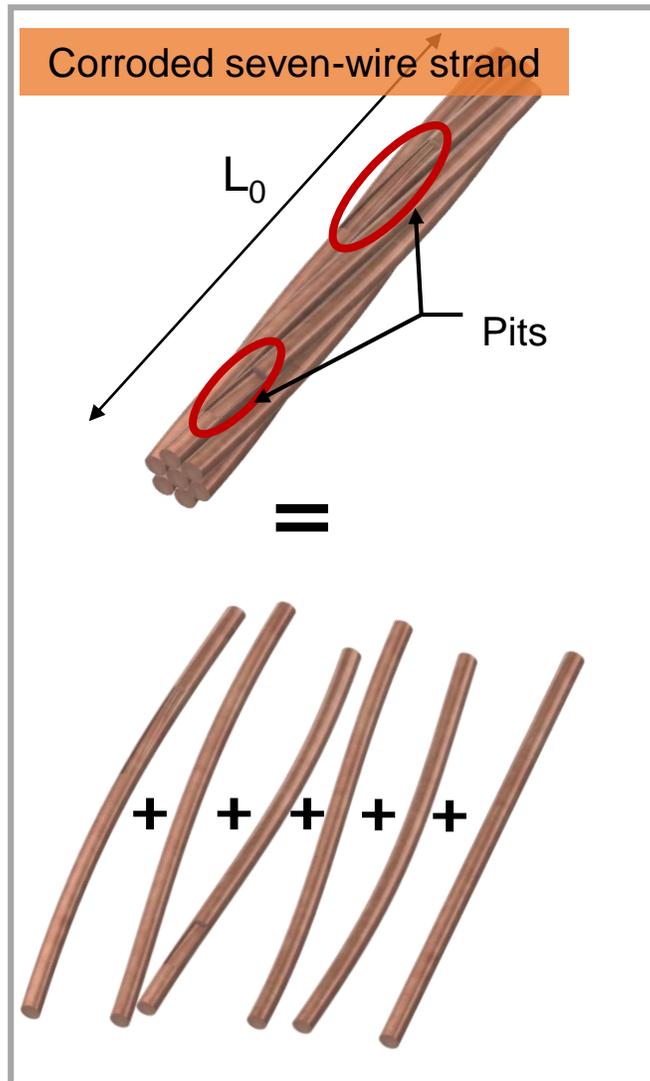


[1] Jeon CH, Bin Lee J, Lon S, Shim CS (2019) Equivalent material model of corroded prestressing steel strand. J Mater Res Technol 8(2):2450-2460. <https://doi.org/10.1016/j.jmrt.2019.02.010>

[2] Structural response of reinforcing bars affected by pitting corrosion: experimental evaluation. Finozzi, A. Saetta a, H. Budelmann

[3] <https://www.zwickroell.com/it/settori-industriali/metalli/prodotti-lunghi/trefoli-in-acciaio-iso-15630-3-astm-a416-astm-a1061/>

## Modelling approach



Corroded single wire

1. Wires are subjected only to tension force
2. Wires are straight (the contribution due to lay angle is neglected)

Corrosion geometry

Steel material

$\sigma$

$\epsilon$

$\epsilon_y$     $\epsilon$     $\epsilon_u$

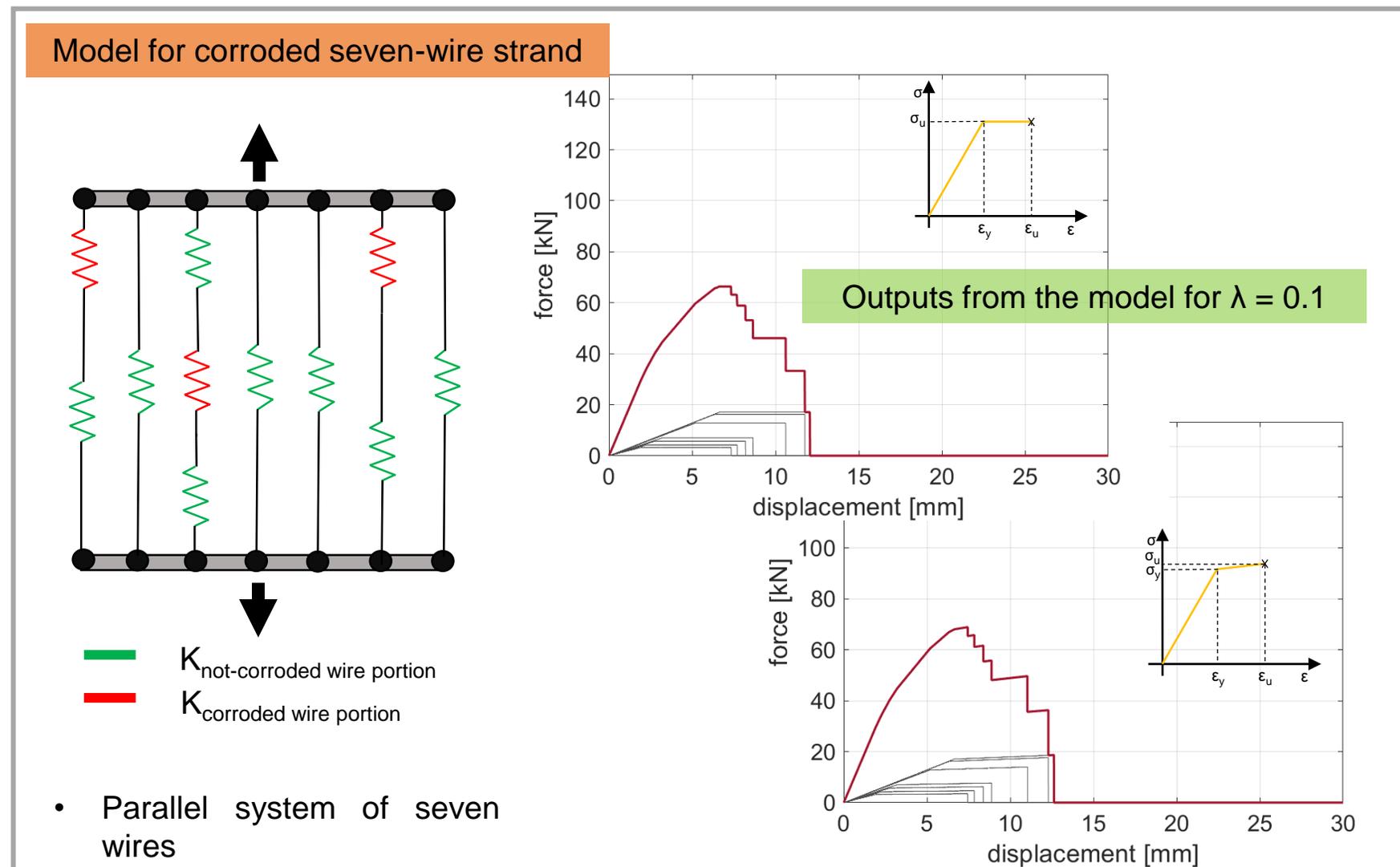
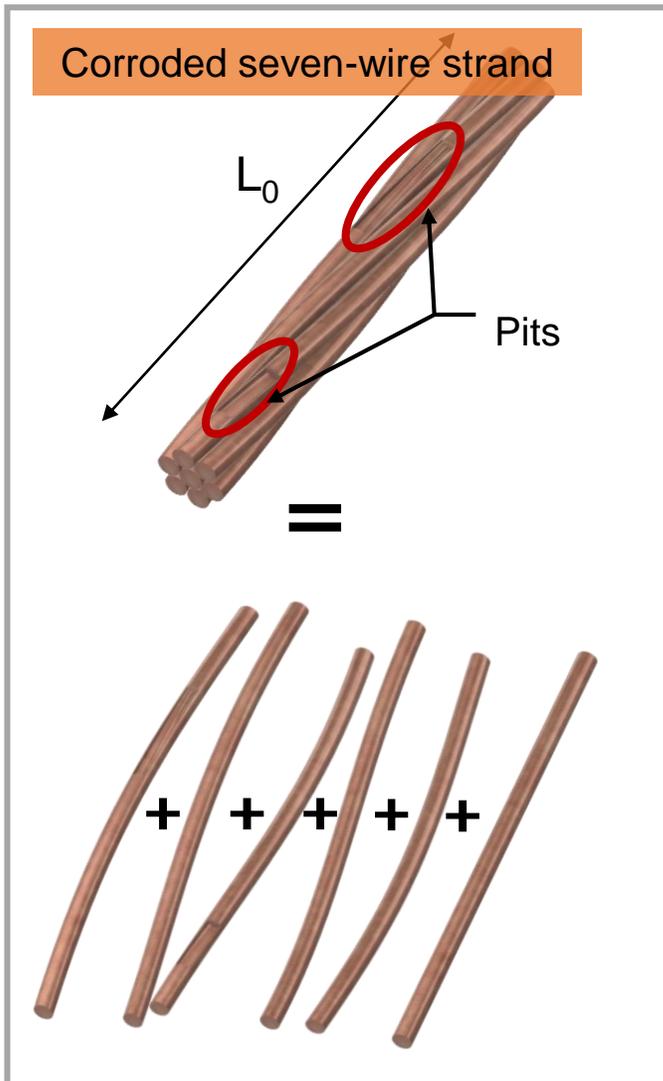
$f_u$

$f_y$

- Elastic-perfectly plastic
- Elastic plastic with hardening (bi-linear)
- RambergOsGood

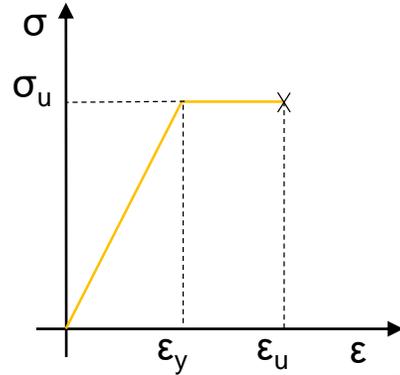
- Material ductility:  $\mu_\epsilon = \epsilon_u / \epsilon_y$
- Hardening coefficient:  $r$
- adimensional reduction of cross-section area:  $\rho_i = A_i / A_0$
- adimensional corrosion extension :  $\lambda_i = L_{ci} / L_0$

## Modelling approach



## Corroded single wire behaviour: analytical evaluation

- Assumption of **elastic-perfectly plastic** steel material



- Closed analytical formulations

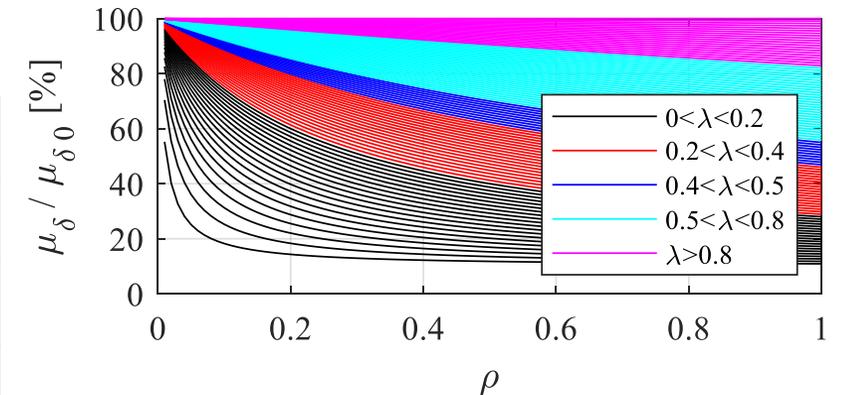
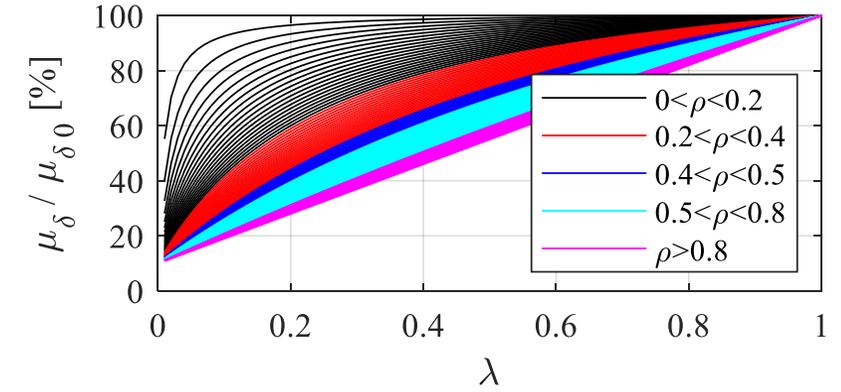
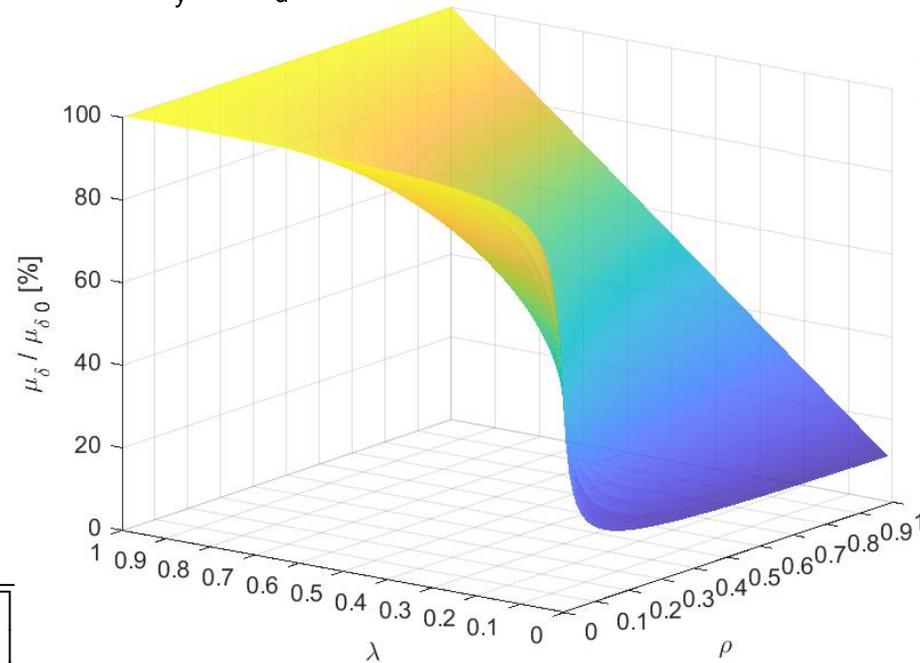
$$K = \frac{EA_0}{L_0} \left[ \frac{1}{1 + \lambda \left( \frac{1}{\rho} - 1 \right)} \right]$$

$$F_y = \rho \cdot f_y A_0$$

$$\delta_y = \rho \cdot \frac{f_y A_0}{K}$$

$$\delta_u = \delta_y + (\varepsilon_u - \varepsilon_y) \cdot \lambda \cdot L_0$$

$$\mu_\delta = \frac{\delta_u}{\delta_y} = 1 + \frac{\varepsilon_u - \varepsilon_y}{\varepsilon_y} \cdot \frac{\lambda}{\rho \left[ 1 + \lambda \left( \frac{1}{\rho} - 1 \right) \right]}$$



- ρ effect: force reduction**
- λ effect: ductility reduction**
- Ductility reduction highly non linear for small (ρ, λ) values

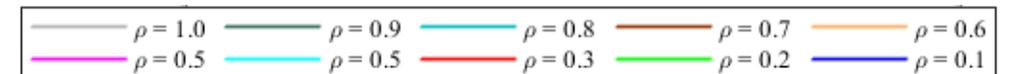
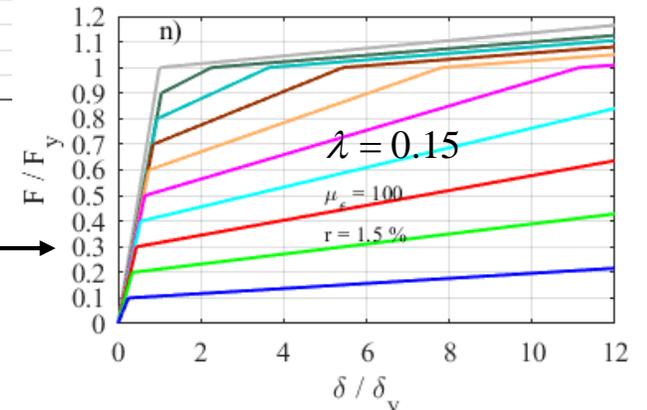
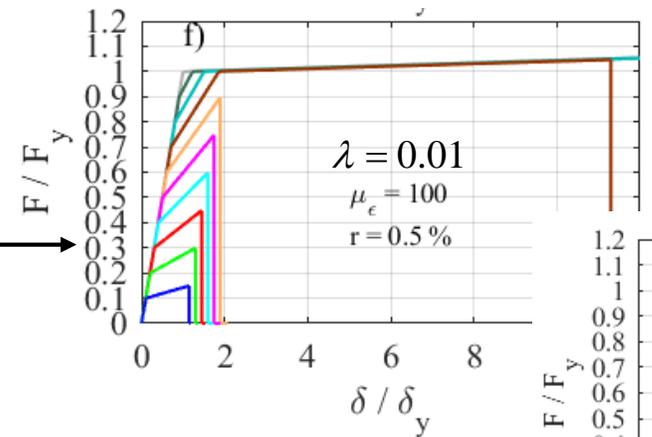
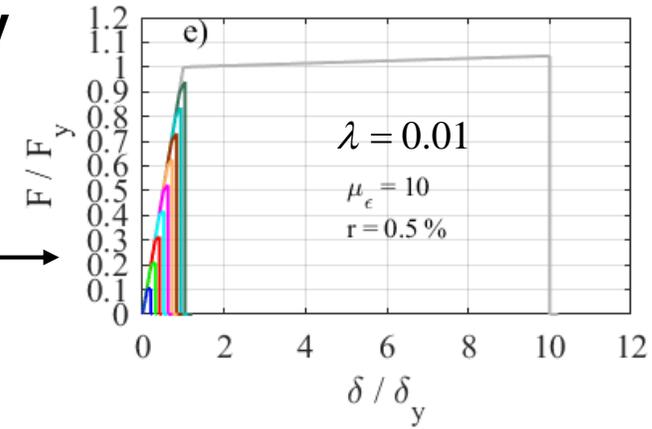
## Corroded single wire behaviour: parametric study

### Analysis conducted:

- Parametric study of corroded wires varying geometrical parameters of the corrosion ( $\rho$ ,  $\lambda$ ) and the material constitutive parameters  $r$  and  $\mu_\epsilon$

### Main results:

- $\rho$  effect: force reduction
- $\lambda$  effect: ductility reduction
- Low values of  $r$  and low values of  $\mu_\epsilon$  provide:
  - a negligible increase of maximum force
  - no redistribution of stresses between the corroded part and not-corroded ones
- Low values of  $r$  and high values of  $\mu_\epsilon$  provide:
  - an increase of maximum force and ultimate displacement
  - redistribution of stresses between the corroded part and not-corroded ones
- Higher values of  $\lambda$  and  $\mu_\epsilon$  can lead to a redistribution that occurs also for any value of  $\rho$ .



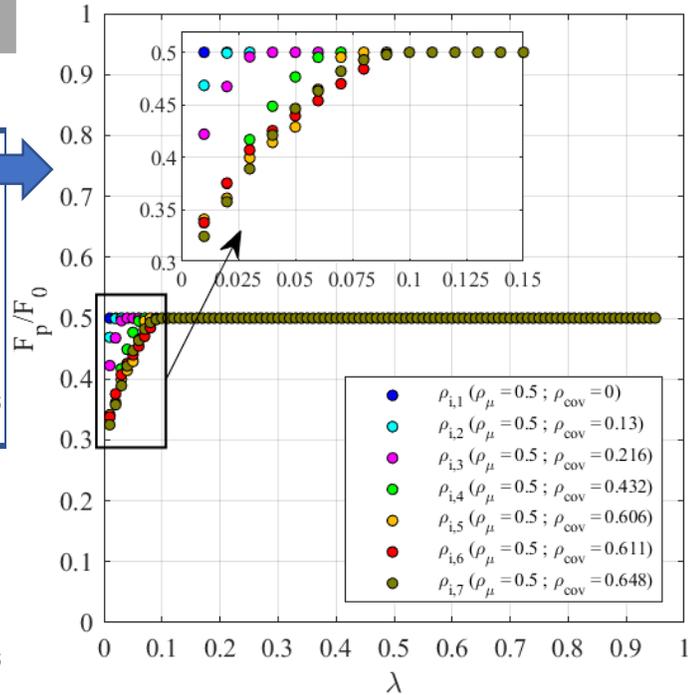
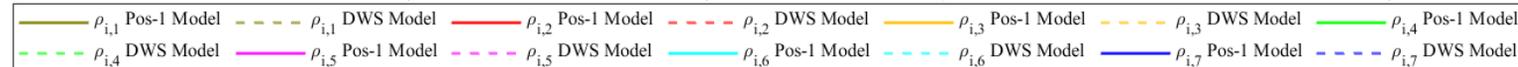
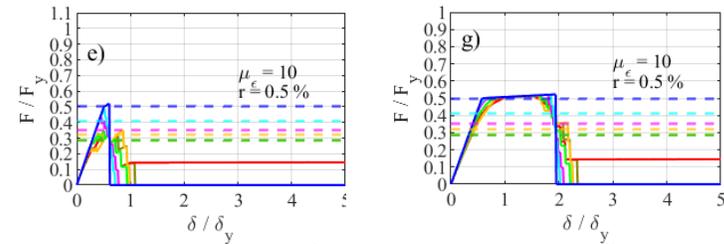
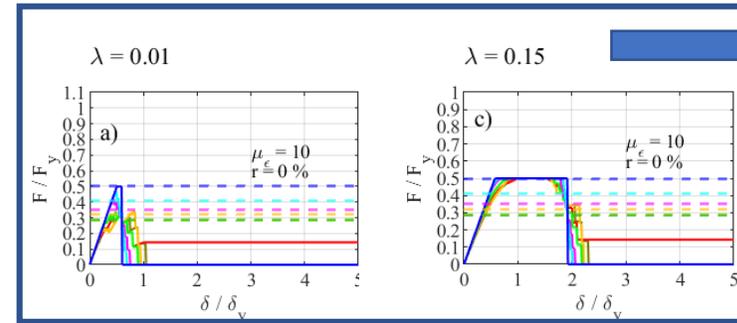
## Corroded seven-wire strand behaviour: parametric study

### Analysis conducted:

- Parametric study based on seven scenarios, characterized by different variability of the corrosion in the wires  $\rho_{cov}$ , and varying geometrical parameters of corrosion ( $\rho$ ,  $\lambda$ ) and material constitutive parameters ( $r$ ,  $\mu_\epsilon$ )

### Main results:

- Strands behaviour governed by the couple ( $\rho$ ,  $\lambda$ )
- Effects of the steel material parameters result to be negligible
- Elastic-perfectly plastic and bi-linear steel materials are comparable
- Variability in the corrosion of the wires strand provide different force reductions
- Darmawan-Stewart estimation provides reasonable lower bound values for the peak strength



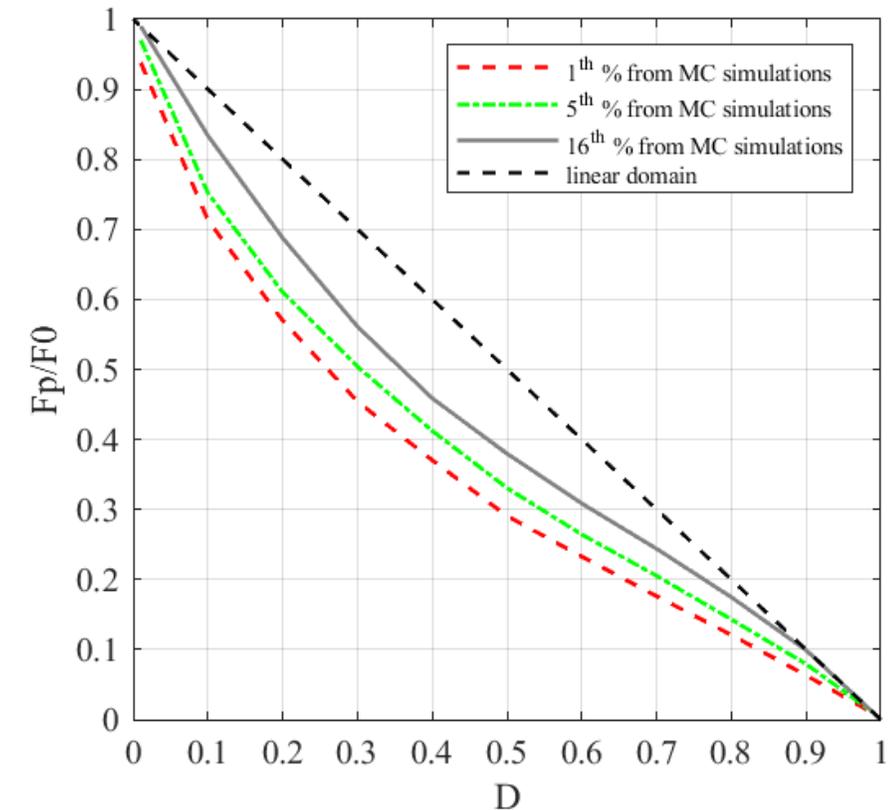
## Corroded seven-wire strand behaviour: parametric study

### Ongoing studies

- MonteCarlo simulations are currently under development to assess the effect of corrosion variability on the peak strength of the corroded strands.
- The first results leads to the identification of an updated peak strength domain (w.r.t. the ones proposed so far in literature).

### Main remarks and future studies

- The mechanical model here introduced is able to describe the force-displacement response of corroded strands.
- Key parameters governing the behaviour of corroded strands are the geometrical parameters of the corrosion ( $\rho, \lambda$ ) and the material constitutive parameters ( $\mu_\varepsilon, r$ ).
- The peak strength reduction is highly affected (in addition to average corrosion level  $D$ ) by the variability of the corrosion in the wires  $\rho_{cov}$ .
- The detailed evaluation of the effect of this variability is the objective of future studies.
- The peak strength reduction domain might be incorporated into future code-like formulas.



Grazie per l'attenzione!

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